

Product Detail:

Code: P00444

Model: THUNDER CUT 50

The three-phase power source with inverter technology for metal plasma cutting, THUNDER CUT 50, has been designed for the professional manual cutting sector and offers maximum performance and optimised processing times.

It is characterised by compact design, low weight, easy handling, user-friendliness, cutting high-efficiency on small and medium thicknesses.

Cutting thicknesses are high in relation to delivered current, it is suitable for medium-heavy applications.

The recommended steel thickness is from 15 mm to 22 mm. The separation thickness is 30 mm. The max. piercing is 10 mm.

The lack of High-Frequency start makes it possible to work next to computers, medical equipment, instruments and any other electronic devices sensitive to high frequency emissions.

It can be connected to motor-driven generators of adequate power.



MAIN FEATURES

- The new ESA Fast connector that allows the torch to be connected and disconnected quickly, no tools are needed.
- A single knob for fine-tuning the cutting current quickly.
- The possibility of interrupting the post-gas function to quickly replace exhausted consumables.
- The practical quick coupling of the pressure regulator.
- Pilot Arc to cut painted or coated metals.
- Suitable for plasma gouging.
- Self Restart Pilot function for nets and grids cutting.
- Ultra Cut Capacity technology to improve the cutting capacities on high thicknesses.
- Innovative Thin Cut technology that allows to obtain cuts of superior quality and reduced kerf (amount of removed material).
- Hyper Speed Cut technology enhancing the cutting speed.
- Extra Life technology and Low Pilot Arc technology that increases performances and duration of consumables.
- Long Tip technology allowing to cut close to very narrow angles and small spaces.
- Microprocessor-controlled cutting parameters and functions.
- Safety systems on the torch.
- Its standard equipment includes a 6 meter-long hand torch ECF-121 with its starting kit of consumables and a grounding cable.

Technical Data:

Code	P00444
Item	THUNDER CUT 50
Input Voltage	3x400V 50-60HZ
Absorbed power	60% 6,5 kVA - 100% 6,0 kVA
Cutting current	15 ÷ 50 A
Duty cycle – 10 MIN CYCLE ACCORDING TO EN 60974-1	60% 50A - 100% 45A
Air pressure	5 bar
Air flow	170 l/min
Cut thickness on steel	15 - 22 mm
Max separation cut	30 mm
Protection class	IP 23
Construction standards	EN60974 – 1 / EN60974 – 7 / EN60974 – 10
Dimensions	220x440x460h mm
Weight	18 kg

Accessories:



535408 Handtorch ECF-121, 6m



540099.B Starting kit for torch ECF-121 (45A)



540130.B *(optional)* MINI KIT for handtorch ECF-71 - ECF-121 (45A)



356437 *(optional)* Wheeled torch holder for ST-70 / ECF-71 ST-120



309464 *(optional)* Wheeled compasses for ST-70 / ECF-71 ST-120



309489 *(optional)* Non-stick spray



309073 *(optional)* Helmet with variable shade auto-darkening LCD filter (9-13 DIN) to protect face and eyes during cutting and welding appliances.



357227 *(optional)* Compressed air filter with filtering cartridge to protect torches against impurities present in compressed air (oil and/or water).



370001 *(optional)* Cartridges for air filter, package of 8 pieces.



580002 *(optional)* Transport cart